

# **中国生物质能开发利用战略**

## **strategy of Bioenergy Development & Utilization in China**

**China Association of Rural Energy Industry  
China Society of Agricultural Engineering  
Beijing Taitandi Energy Technology Ltd.**

**2004. 11. 9. Chile**

## **Biomass Resources**

**Agricultural residues:**

**Crop straw/Animal manure/**

**Agriculture byproducts processing residues  
& waste water-From Foodstuff manufactory/**

**Abattoir /Alcohol -refinery /Sugar-refinery/  
Paper mill ;**

**Forest residues: Forestry process residues;**

**Energy plants : Firewood forest/Sugar Oil  
plant;**

**Municipal waste**

## Obtainable Biomass Resources

- **Crop straw:** Year 2000, total output 526Mt (Rice/Corn/Wheat/Cole/Cotton are 477Mt)
- **Forest residues:** Year 2000, 31.34Mt
- **Firewood forest:** End of 1994, Firewood forest land 4.29Mio. ha, occupy 3.34% of total forestry land of whole nation.
- **Firewood Consumption:** 1998 , 4.10Mm<sup>3</sup> / 1999 , 3.88Mm<sup>3</sup>/2000, 3.28Mm<sup>3</sup>
- **Animal Manure:** 2002, 1500Mt
  - Pig dung 334Mt / Cattle dung 997Mt
  - Chicken manure 137Mt
- **2003 Biomass consumption in rural area**
- **Total: 91.840.000 Coal Equivalent / year**

## Technology for bioenergy Utilization

### High efficiency Direct combustion :

- Wood saving stove  $\eta > 35\%$
- Boiler biomass combustion technology
- Densification for biomass brick
- Solid waste incineration technology

- **Biomass thermo chemistry conversion technology**

- Wood carbonization technology
- Biomass gasification technology
- Biomass pyrolysis bio diesel

### Biomass biochemistry conversion technology

- Biowaste land fill for biogas and compost House- hold biogas digester technology
- Large and medium size anaerobic digestion technology

- **Bioethanol & Biodiesel production technology**

## Wood saving stove for house hold

**Old  
Wood stove**

$$\eta < 10\%$$

**Wood saving  
stove**

$$\eta > 30\%$$

**Total:**

**189.000.000**



## High efficiency biofuel Boiler

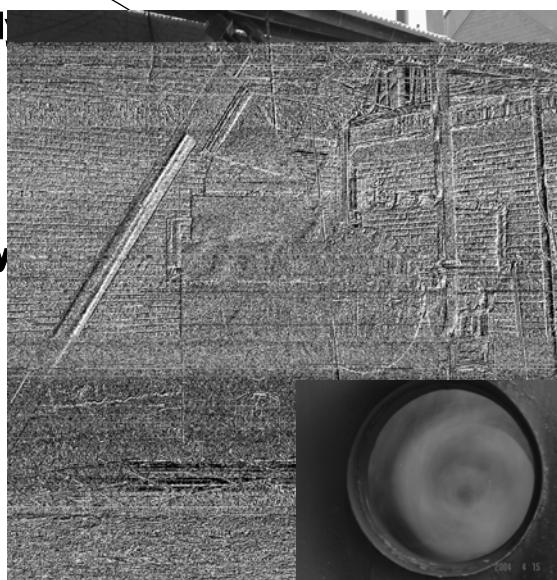
**Nominal heat supply  
(MW)**  
**0.35-0.70-1.05-1.40**

**Biomass fuel:  
Agricultural & Forestry  
residues**

**Water temperature  
in-out - 90/70 (°C)**

$$\eta > 65\%$$

- 



## Biomass Densification

Biomass bricks production 23175 ton / 2003



## Wood carbonization technology

**Fuelgas supply**  
3000m<sup>3</sup>/d

**For 2000 house hold using**

**Output Biocharcoal**  
3t/d

**Tar** 1t/d

**Biomass fuel consumption**  
10t/d



## **Biomass gasification for house hold**

**525**

**Biomass gasification stations in rural area for 106.676 house hold**  
**Fuel gas output:**

**175Mm<sup>3</sup>**

**Straw Consumption:**

**1005.96 ton**

**( December 2003 )**



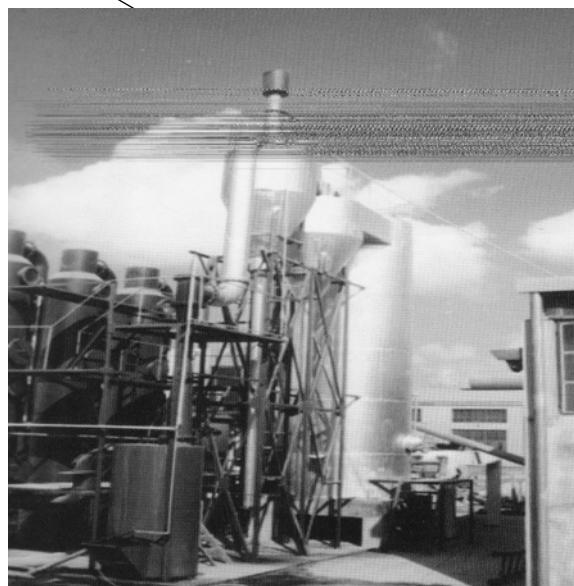
## **Biomass gasification for electrification**

**Gas engine: 1.000kW**

**Biomass: wood sawdust;**  
**Biomass consumption:**  
**1.25kg/kwh;**  
**30 ton/d**

**Biomass price:**  
**0.9\$/ton**

**Electricity cost :**  
**0.04\$/kWh**

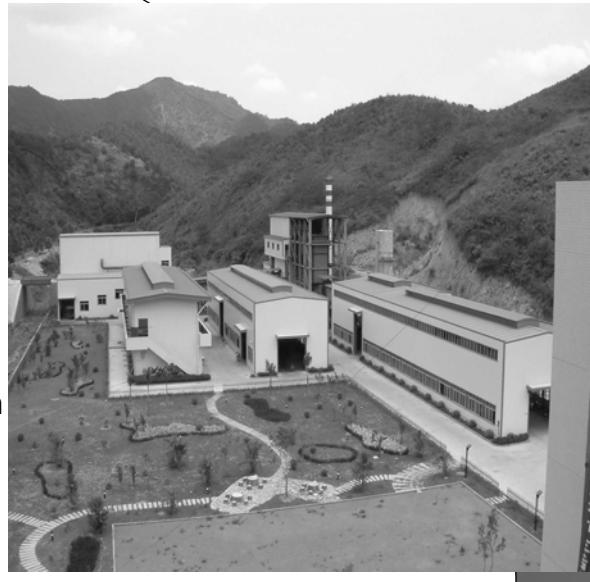


# **Waste land fill for compost and incineration electricity**

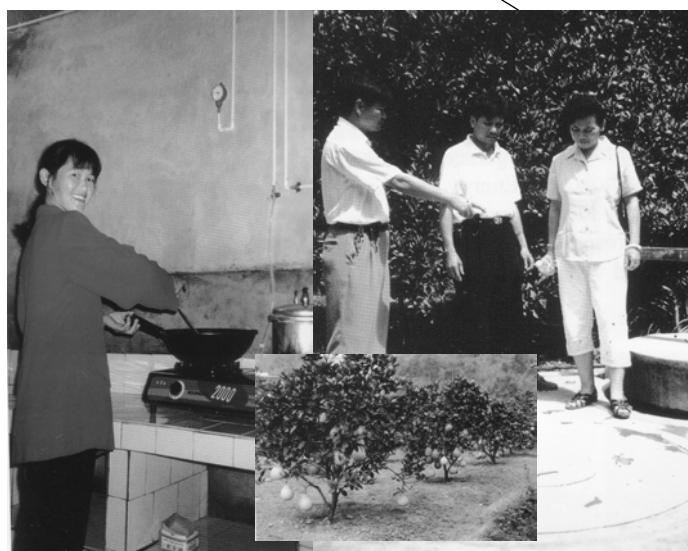
**Solid waste  
land fill  
200 t/d**

**Incineration  
Electricity  
generator  
200KW**

**Electricity cost  
0.04\$/kWh**



## **House hold biogas digester**



**12.889.899**  
**Small scale**  
**Biogas digester**  
**For House hold**  
**Gas**  
**production :**  
**4579.75Mm<sup>3</sup>**  
**/Year**

## **Large and medium size anaerobic digestion plant**

**2355 Large & medium size biogas plants  
operating in 2003**

**Biogas output 183.92Mm<sup>3</sup>**

**Capacity of electricity generation:  
6.338.063kwh**

**Biogas supply to 130.000 house hold**

## **Biogas engineering of alcohol factory**



## Biogas engineering of pig farm



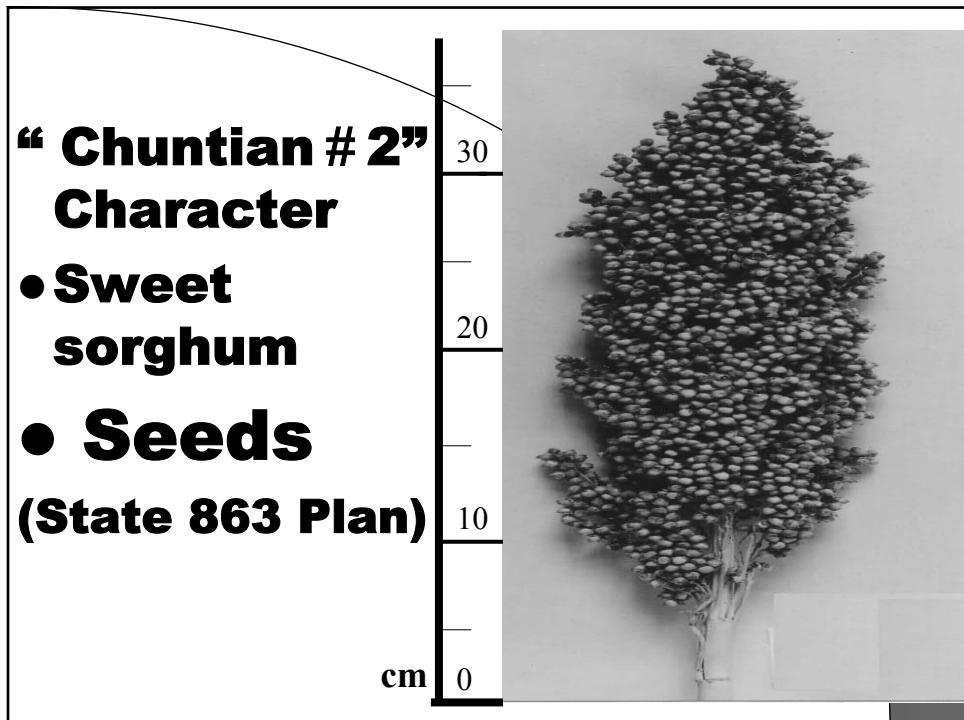
## Bioethanol Production

**Bioethanol output:**  
**300.000tons/y**

**Corn consumption :**  
**960.000ton/y**

**Cost: 550\$/ton**





## **Liquid fast fermentation equipment (State 863 plan)**



**Bioethanol  
Rectification  
Engineering**

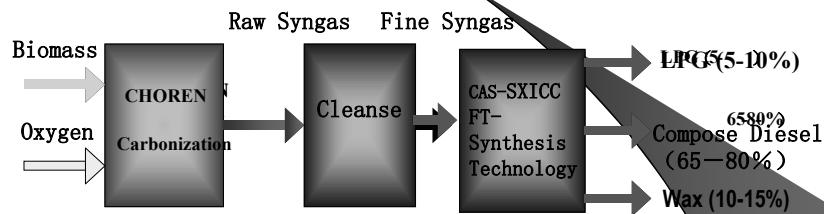
**Cost: 350EURO/T**



## ~~Waste residue of ethanol – raw material for BtL- Diesel~~



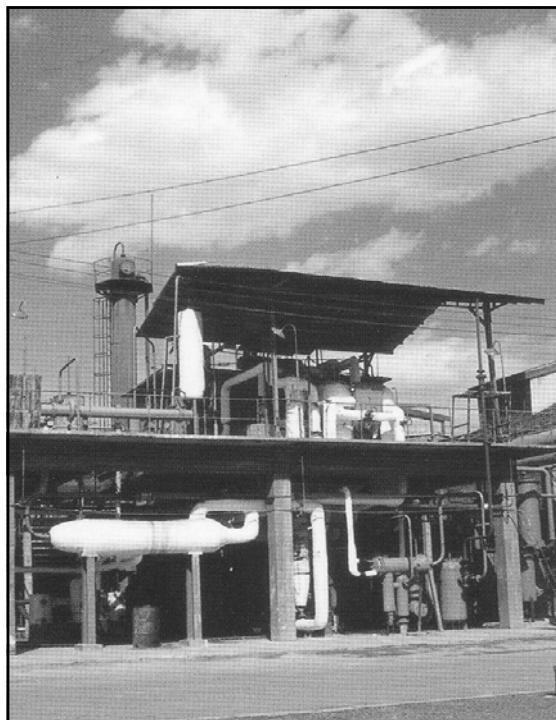
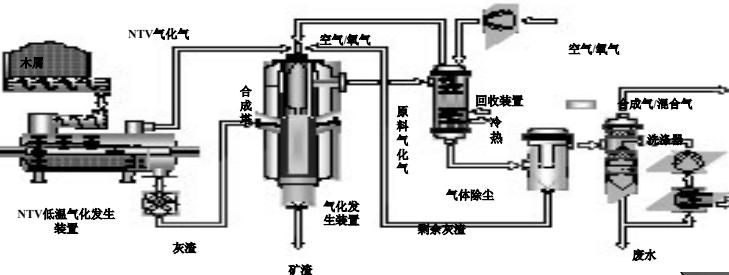
## BtL- Diesel production technology



Biomass 20000–28000 kcal →  $5.46 \text{ Nm}^3$  CO+H+heat → 1 kg Liquid fuel equivalent  $12000 \text{ kcal}$   
 $1.6-2.5 \text{ Nm}^3$  oxygen

## BtL-Diesel technology of CHOREN GERMANY

BtL- Diesel:15.000tons/y forestry residue consumption: 75.000/y



State 863 plan  
project  
Coal&Biomass  
liquefaction  
technology  
China  
Cost:450 EURO/T

**NEW PROJECT**  
**TTD / 4E Ltd./ICC & CHOREN / WIP**  
**Chinese & German cooperation**  
**10.000t/y Bioethanol make of sweet sorghum**  
**15.000t/y BtL-Diesel production from Ethanol Residue**  
**in Heilongjiang and Shandong provinces**



## **Policy of renewable energy development in China**

- **According to local conditions**
- **First of all: Energy savings**
- **To supplement different kinds of energy with each other**
- **Integrated Utilization**
- **Seeking Synergy & Benefits**

# **State plan for developing the energy industry**

**State Committee of Development & Reform Issuance in 2003 :**

**Medium long term development plan of renewable energy**

**Biomass electricity :**

**2002 – 50MW**

**2010 – 2.000MW**

**2020 – 14.000MW**

**Bioliquidfuel**

**2010 – 5.000.000ton/y**

**2020 – 10.000.000ton/y**

## **Areas of future projects**

- Area plan and evaluation of biomass resources
- Technology of biomass conversion evaluation
- Policy and Strategy research
- Strengthen ability of bioenergy development
- Bioenergy project demonstration

## **Resources, Technology and Policy Evaluation**

**Biomass- Energy Potential Assessment and**

- Choice of Biomass Conversion Technology**

- Role of Biomass- Energy in CDM- Projects and development of possible Projects**

- Policies to encourage Industrialization of Biomass Energy Conversion**

## **Construction of Demonstration Project 2005-2010-2020**

- Biogas Technology:** Biogas Power Generation with the aim of Grid- Connection Demonstration ;
- MW- Class Straw direct- combustion and Co- Generation Demonstration Projects;**
- Biomass Power Generation via Gasification on Village—Level and MW- Class Demonstration Projects**
- Demonstration Project for the Ethanol Production from Sweet Sorghum: Annual Output of 10.000 tons/y Ethanol and integrated Utilization Demonstration Project;**
- Demonstration Project for Biodiesel: Inputs mainly consist of Oil— containing Plants and Agricultural waste.**
- Ethanol & BtL— Demonstration Project**



**Thank you!**