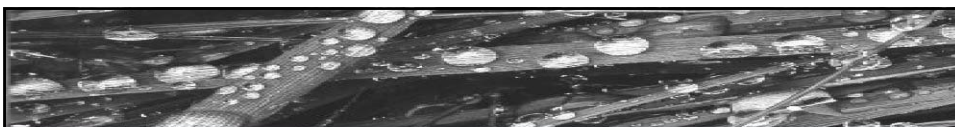


## **Overview on Biomass based Co-generation and Syngas/Hydrogen Production**

A presentation prepared by

Dr.-Ing. H.-P. Grimm, WIP Munich

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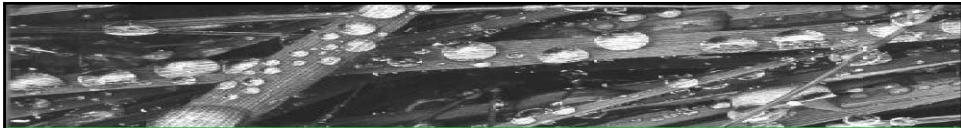


### **Energy - the basis of all life**

- **2000 years ago - Roman empire**
  - specific energy consumption approx. 7.2 GJ per capita/year
- **19th century - 1st industrial revolution**
  - specific energy consumption approx. 24 GJ per capita/year
- **20th century - 2nd industrial revolution**
  - specific energy consumption approx. 115 GJ per capita/year

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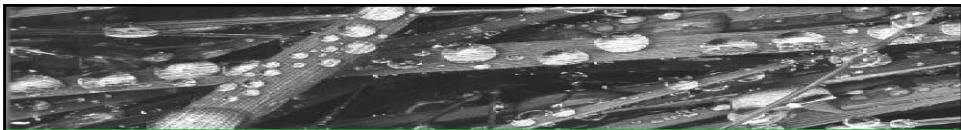
## What is the composition of biomass?

- **Most biomasses**
  - consist of hemicellulose, cellulose and lignin plus water and minerals (ash)
  - have an approximate composition of
    - 45 to 50% carbon
    - 40 to 45% oxygen
    - 5 to 6% hydrogen
    - small amounts of sulphur and nitrogen



## Biomass as a Renewable Energy Source

is chemically converted and  
**stored solar energy**



## Comparable Energy Values

- Typical calorific values for selected fuels are

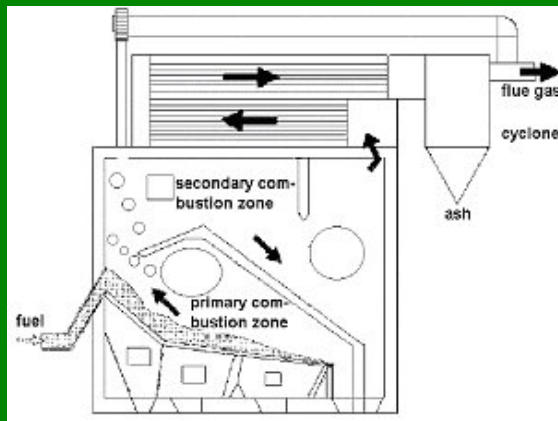
- Biomass 17 - 21 MJ/kg
- Peat 20 - 25 MJ/kg
- Coal 30 MJ/kg
- Fuel Oil 40 MJ/kg
- Natural gas 40 MJ/m<sup>3</sup>



## Biomass as a fuel can be used

- for energy production in systems like
  - small units as ovens, boilers, etc.
  - central heating plants
  - thermal power plants
  - co-generation units

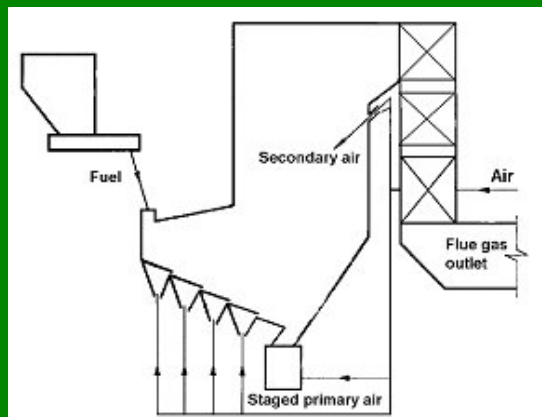
## Boilers for Co-generation - Stoker system



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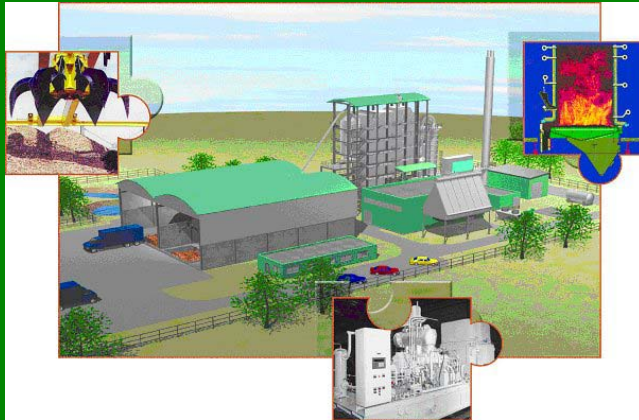
## Boilers for Co-generation – Moving Grate



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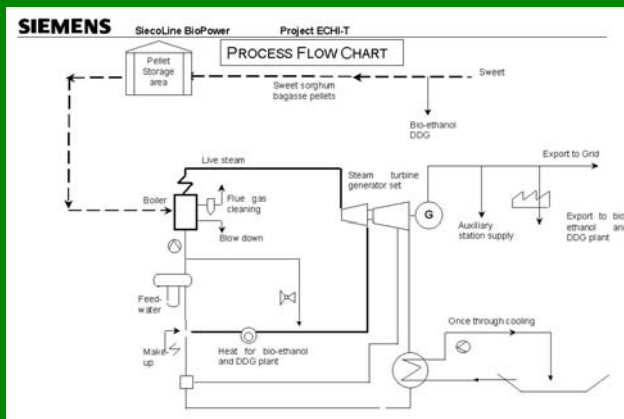
## Solid Biomass for Co-generation



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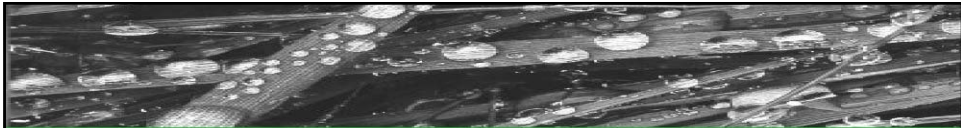
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## Schematic Plant Layout for Co-generation



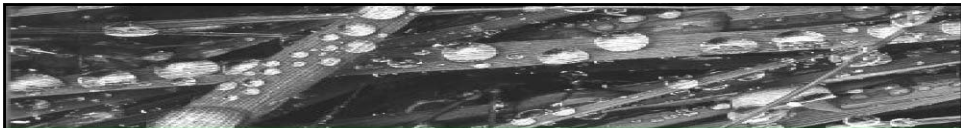
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## Biomass as a liquid fuel can be used

- for CHP based on engines and/or turbines
  - by fuelling native vegetable oil or MTBE
  - by fuelling bio-alcohol derived from saccharification/fermentation and distillation
  - by fuelling bio-crude oil derived from pyrolysis and/or other processes



## Biomass Gasification

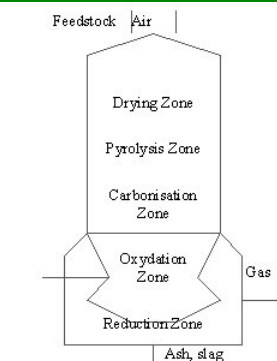
Different technologies are available:

- Downdraft – co-current
  - Updraft – counter-current
  - Circulating
  - Combinations of such systems
- Main Problem with all systems: Gas cleaning is essential and problematic



## Example for a Downdraft Gasifier

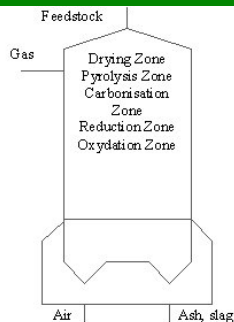
- The gaseous products of the drying zone, pyrolysis zone and carbonisation zone pass the hot oxydation zone prior of leaving the reactor.
- Most of tars and organic substances are cracked or oxydised. Long-chain hydrocarbons are cracked.
- The process normally requires low moisture fuels, mainly equally shaped.
- The sensible heat content of the producer gas is high. This energy can be regained by passing the producer gases through a heat ex-changer for preheating the oxydising medium and/or partially the fuel.
- Gasifier efficiency reaches 50 - 80%.



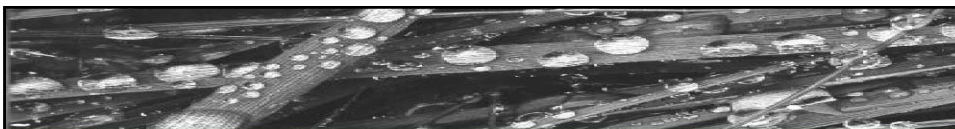
Co-current (downdraft) gasifier

## Example for an Updraft Gasifier

- The requirements in regard to the biomass fuel (moisture, particle size, particle size distribution) are little.
- Decomposition products of the different reaction zones pass through the reactor without further reaction
- The producer gas contains high quantities of moisture, tars and other organic material.
- Due to high reaction temperature some risk of  $\text{NO}_x$  formation.
- Sensible heat contained in the producer gas is negligible, as the producer gas is cooled down in the course of predrying fuel material.
- Gasifier efficiency reaches 85%

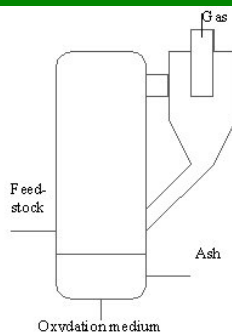


Countercurrent (updraft) gasifier

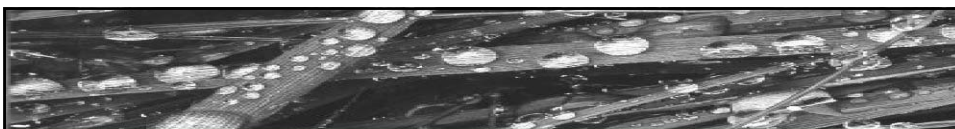


## Example for a Circulating Bed Gasifier

- High flexibility in regard to different kinds of feedstocks.
- Gasification of fine and/or coarse fuels with fuel particle sizes from 1 - 15 mm.
- Generation of producer gases with negligible content of tars and condensibles, but some content of fine particulates.
- Good respond to load variation.
- Low moisture content up to 20% by weight is advantageous.
- Due to high costs of installation and operation only economic with higher capacities of some MW.
- Gasifier Efficiency reaches 50 - 80%



Scheme of a circulating fluidised bed gasifier

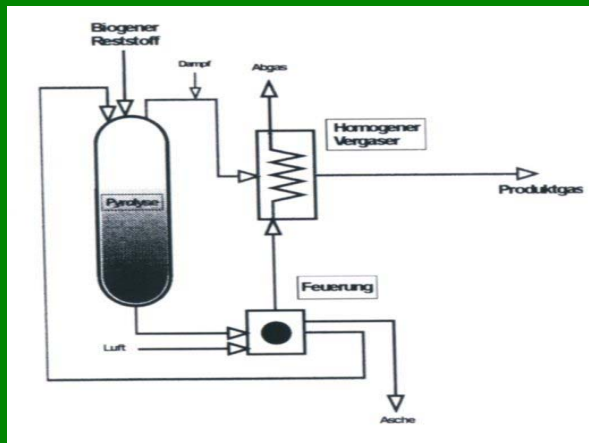


## Gasifier coupled to a Gas Engine





## Staged Reforming for a Syngas Production



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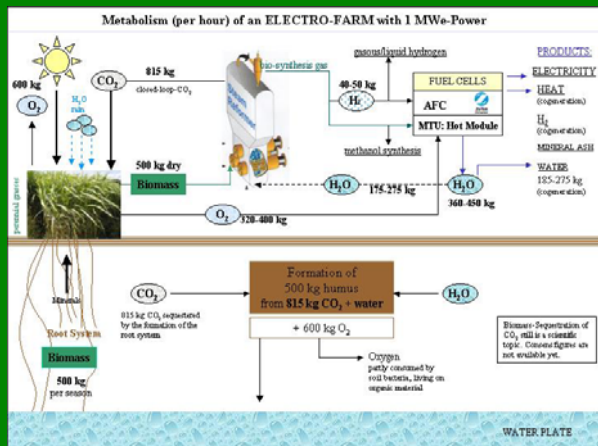
## Example for a Syngas Reformer



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## Example for the Metabolism of Syngas



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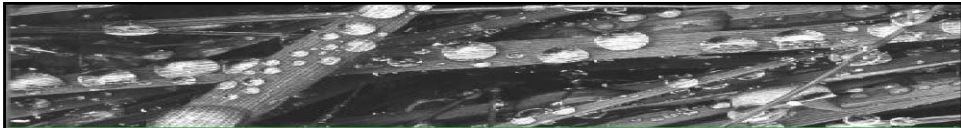
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## Biomass as a gaseous fuel can be used

- by producer gas fuelled to combustion units in order to improve efficiency and to reduce emissions level
- by producer gas fuelled to engines and/or turbines
- by Syngas production/hydrogen reformation/ fuel cell systems

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## What are the Credentials of Biomass Utilisation

- Biomass is an energy from the local region
- Biomass is storable - so biomass is an important element of a future solar energy supply e.g. power peak in winter
- Biomass is an environmentally sound and renewable energy source

